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**DECLARATION AND POWER OF ATTORNEY
FOR U.S. PATENT APPLICATION**

☒ Original ☐ Supplemental ☐ Substitute ☐ PCT ☐ Design

As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as stated below next to my name; that I verily believe that I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

**TITLE: METHOD OF FORMING COBALT SILICIDE FILM AND METHOD OF
MANUFACTURING SEMICONDUCTOR DEVICE HAVING A COBALT SILICIDE
FILM**

of which is described and claimed in:

- ☐ the attached specification, or
- ☒ the specification in the application Serial No. 10/686,768 filed OCT. 17, 2003,
and with amendments through _____ (if applicable), or
- ☐ the specification in International Application No. _____ filed _____,
and as amended on _____ (if applicable).

I hereby state that I have reviewed and understand the content of the above-identified specification, including the claims, as amended by any amendment(s) referred to above.

I acknowledge my duty to disclose information of which I am aware which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56(a).

I hereby claim foreign priority benefits under Title 35, United State Code, §119 (and §172 if this application is for a Design) of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application n which priority is claimed:

COUNTRY	APPLICATION NO.	DATE OF FILING	PRIORITY CLAIMED
Republic of Korea	2002-63567	October 17, 2002	YES
Republic of Korea	2003-66498	September 25, 2003	YES

I hereby claim the benefit under Title 35, United States code, §120 and §119(c) of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

APPLICATION SERIAL NO.	U.S. FILING DATE	STATUS: PATENTED, PENDING, ABANDONED
10/457,449	June 10, 2003	Pending

And I hereby appoint Adam C. Volentine, Reg. No. 33289 and William S. Francos, Reg. No. 38,456, and the firm of **VOLENTINE FRANCOS, P.L.L.C.**, jointly and severally, attorneys to prosecute this application and to transact all business in the U.S. Patent and Trademark Office connected therewith.

I hereby authorize the U.S. attorneys named herein to accept and following instructions from **Y.P. LEE, MOCK & PARTNERS** as to any action to be taken in the U.S. Patent and Trademark Office regarding this application without direct communication between the U.S. attorneys and myself. In the event of a change in the persons from whom instructions may be taken, the U.S. attorneys named herein will be so notified by me.

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FULL NAME OF 2nd INVENTOR	FAMILY NAME KU	FIRST GIVEN NAME JA-HUM	SECOND GIVEN NAME
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FULL NAME OF 3rd INVENTOR	FAMILY NAME PARK	FIRST GIVEN NAME HYE-JEONG	SECOND GIVEN NAME
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The undersigned hereby grant(s) to Adam C. Volentine, Reg. No. 33,289 and William S. Francos, Reg. No. 38,456, and the firm of VOLENTINE FRANCOS, P.L.L.C. the power to insert on this assignment any further identification which may be necessary or desirable in order to comply with the rules of the United States Patent Office for recordation of this document.

In witness whereof, executed by the undersigned on the date(s) opposite the undersigned name(s).

Date 13/02/2004, Signature of Inventor Kyeong-mo KOO
Kyeong-mo KOO

Date 12/02/2004, Signature of Inventor Ja-Hum KU
Ja-hum KU

Date 16/02/2004, Signature of Inventor Hye-Jeong PARK
Hye-jeong PARK

Date _____, Signature of Inventor _____

Date _____, Signature of Inventor _____

Date _____, Signature of Inventor _____

(Note regarding Witnessing and/or Acknowledgment: Acknowledgment before a United States Consul is preferred but not required. If not acknowledged, then it is recommended that the execution by the Inventor(s) be witnessed by at least two witnesses who sign here. However, the current practice of the U.S. Patent and Trademark Office is to record an Assignment even it has not been acknowledged and/or witnessed.)

Witness _____

Witness _____

ACKNOWLEDGMENT

_____)

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Applicant Reference No. SS-20288-US Atty Docket No. SEC.1034CIP